BELIMO

Modulating, Spring Return, 24 V, Multi-Function Technology®

Technical data sheet TFB24-MFT

5-year warranty

MFT

Technical data

Electrical data	Nominal voltage	AC/DC 24 V
	Nominal voltage frequency	50/60 Hz
	Power consumption in operation	2.5 W
	Power consumption in rest position	1 W
	Transformer sizing	4 VA (class 2 power source)
	Electrical Connection	18 GA plenum cable, 3 ft [1 m], with 1/2" conduit connector
	Overload Protection	electronic throughout 0...95° rotation
	Electrical Protection	actuators are double insulated
Functional data	Torque motor	22 in-lb [2.5 Nm]
	Operating range Y	2...10 V
	Operating range Y note	4...20 mA w/ ZG-R01 (500 Ω, 1/4 W resistor)
	Input Impedance	100 kΩ for 2...10 V (0.1 mA), 500 Ω for 4...20 mA, 1500 Ω for PWM, On/Off and Floating point
	Operating range Y variable	Start point 0.5...30 V End point 2.5...32 V
	Options positioning signal	variable (VDC, PWM, on/off, floating point)
	Position feedback U	2...10 V
	Position Feedback	2...10 V, Max. 0.5 mA, VDC variable
	Position feedback U note	Max. 0.5 mA
	Position feedback U variable	VDC variable
	Direction of motion motor	selectable with switch 0/1
	Direction of motion fail-safe	reversible with cw/ccw mounting
	Angle of rotation	Max. 95°, adjustable with mechanical stop
	Angle of rotation note	adjustable with mechanical stop
	Running Time (Motor)	default 150 s, variable 75...300 s
	Running time motor variable	75...300 s
	Running time fail-safe	<25 s @ -4...122°F [-20...50°C], <60 s @ -22°F [-30°C]
	Running time fail-safe note	@ -4...122°F [-20...50°C], <60 s @ -22°F [-30°C]
	Angle of rotation adaptation	off (default)
	Override control	MIN (minimum position) = 0% MID (intermediate position) = 50% MAX (maximum position) = 100%
	Noise level, motor	35 dB(A)
	Noise level, fail-safe	62 dB(A)
	Shaft Diameter	1/4...1/2" round, centers on 1/2"
	Position indication	Mechanical
Safety data	Degree of protection IEC/EN	IP42
	Degree of protection NEMA/UL	NEMA 2

	Enclosure	UL Enclosure Type 2
	Agency Listing	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730-1:02, CE acc. to 2014/30/EU
	Quality Standard	ISO 9001
	Ambient temperature	-22...122°F [-30...50°C]
	Storage temperature	-40...176°F [-40...80°C]
	Ambient humidity	max. 95% r.H., non-condensing
	Servicing	maintenance-free
Weight	Weight	1.6 lb [0.72 kg]
Materials	Housing material	UL94-5VA

Product features

Default/Configuration

Default parameters for DC 2...10 V applications of the TF..-MFT actuator are assigned during manufacturing. If required, custom versions of the actuator can be ordered. The parameters are variable and can be changed by three means: factory pre-set, custom configuration (set by the customer using PC-Tool software) or the handheld ZTH US.

Application

For fail-safe, modulating control of dampers in HVAC systems. Actuator sizing should be done in accordance with the damper manufacturer's specifications. A feedback signal is provided for position indication.

Operation

The TF series actuators provide true spring return operation for reliable fail-safe application and positive close-off on air tight dampers. The spring return system provides consistent torque to the damper with, and without, power applied to the actuator. The TF series provides 95° of rotation and is provided with a graduated position indicator showing 0 to 95°. The TF uses a brushless DC motor which is controlled by an Application Specific Integrated Circuit (ASIC) and a microprocessor. The microprocessor provides the intelligence to the ASIC to provide a constant rotation rate and to know the actuator's exact fail-safe position. The ASIC monitors and controls the brushless DC motor's rotation and provides a digital rotation sensing function to prevent damage to the actuator in a stall condition. The actuator may be stalled anywhere in its normal rotation without the need of mechanical end switches. Power consumption is reduced in holding mode.

Safety Note: Screw a conduit fitting into the actuator's bushing. Jacket the actuator's input and output wiring with suitable flexible conduit. Properly terminate the conduit in a suitable junction box.

Typical specification

Spring return control damper actuators shall be direct coupled type which require no crank arm and linkage and be capable of direct mounting to a shaft up to a 1/2" diameter and center on a 1/2" shaft. The actuator must provide modulating damper control in response to a 2 to 10 VDC or, with the addition of a 500Ω resistor, a 4 to 20 mA control input from an electronic controller or positioner. The actuator must be designed so that they may be used for either clockwise or counter clockwise fail-safe operation. Actuators shall use a brushless DC motor controlled by a microprocessor and be protected from overload at all angles of rotation. Run time shall be constant, and independent of torque. A 2 to 10 VDC feedback signal shall be provided for position feedback. If required, one SPDT auxiliary switch shall be provided having the capability of being adjustable. Actuators with auxiliary switch must be constructed to meet the requirements for Double Insulation so an electrical ground is not required to meet agency listings. Actuators shall be cULus listed, have a 5 year warranty, and be manufactured under ISO 9001 International Quality Control Standards. Actuators shall be as manufactured by Belimo.

Factory settings

Default parameters for DC 2...10 V applications of the TF..-MFT actuator are assigned during manufacturing. If required, custom versions of the actuator can be ordered. The parameters are variable and can be changed by three means: factory pre-set, custom configuration (set by the customer using PC-Tool software) or the handheld ZTH US.

Accessories

Electrical accessories

Description	Type
	IRM-100
Belimo PC-Tool, Software for adjustments and diagnostics	MFT-P
Auxiliary switch, mercury-free	P475
Auxiliary switch, mercury-free	P475-1
Signal Siumlator, Power supply AC 230 V	PS-100

	PTA-250
Positioner for wall mounting	SGA24
Positioner for front-panel mounting	SGF24
Cable Conduit Connector 1/2"	TF-CC US
Gateway MP to BACnet MS/TP	UK24BAC
Gateway MP to LonWorks	UK24LON
Gateway MP to Modbus RTU	UK24MOD
Resistor, 500 Ω, 1/4" wire resistor with 6" pigtail wires	ZG-R01
Resistor Kit, 50% voltage divider	ZG-R02
Mounting plate for SGF.	ZG-SGF
Transformer, AC 120 V to AC 24 V, 40 VA	ZG-X40
Connection cable 16 ft [5 m], A: RJ11 6/4 ZTH EU, B: free wire end for connection to MP/PP terminal	ZK2-GEN
Service Tool, with ZIP-USB function, for configurable and communicative Belimo actuators / VAV controller and HVAC performance devices	ZTH US

Mechanical accessories

Description	Type
Shaft extension 170 mm Ø10 mm for damper shaft Ø 6...16 mm	AV6-20
Position indicator	IND-TF
Standard TFB(X) clamp (1/4" to 1/2").	K8 US
Ball joint suitable for damper crank arm KH8 / KH10	KG10A
Ball joint suitable for damper crank arm KH8	KG6
Ball joint suitable for damper crank arm KH8	KG8
TFB(X) crankarm with 5/16" slot.	KH-TF US
TFB(X) crankarm with 1/4" slot.	KH-TF-1 US
Damper crank arm Slot width 8.2 mm, for Ø1.05"	KH12
Damper crank arm Slot width 6.2 mm, clamping range Ø10...18 mm	KH6
Damper crank arm Slot width 8.2 mm, clamping range Ø10...18 mm	KH8
Screw fastening kit	SB-TF
Push rod for KG10A ball joint (36" L, 3/8" diameter).	SH10
Push rod for KG6 & KG8 ball joints (36" L, 5/16" diameter).	SH8
Anti-rotation bracket TF/NKQ/AM/NM/LM.	TF-P
TOOL-06 8mm-10mm Wrench	TOOL-06
Angle of rotation limiter, with end stop	ZDB-TF
TFB(X) right angle bracket 4-1/2x5-1/2x2-1/2" (HxWxD).	ZG-113
Damper clip for damper blade, 3.5" width.	ZG-DC1
Damper clip for damper blade, 6" width.	ZG-DC2
Shaft extension for 3/8" diameter shafts (4" L).	ZG-LMSA-1
Shaft extension for 1/2" diameter shafts (5" L).	ZG-LMSA-1/2-5
TFB(X) crankarm adaptor kit (includes ZG-113).	ZG-TF112
TFB(X) crankarm adaptor kit (T bracket included).	ZG-TF2
Mounting kit for TFB(X)	ZG-TF3
Weather shield 13x8x6" [330x203x152 mm] (LxWxH)	ZS-100
Base Plate, for ZS-100	ZS-101
Weather shield 16x8-3/8x4" [406x213x102 mm] (LxWxH)	ZS-150

Electrical installation

Warning! Live Electrical Components!
During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

Meets cULus requirements without the need of an electrical ground connection.

A Actuators with appliance cables are numbered.

1 Provide overload protection and disconnect as required.

3 Actuators may also be powered by 24 VDC.

5 Only connect common to negative (-) leg of control circuits.

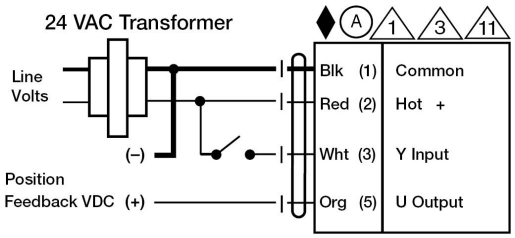
7 A 500 Ω resistor (ZG-R01) converts the 4...20 mA control signal to 2...10 V.

8 Control signal may be pulsed from either the Hot (Source) or Common (Sink) 24 V line.

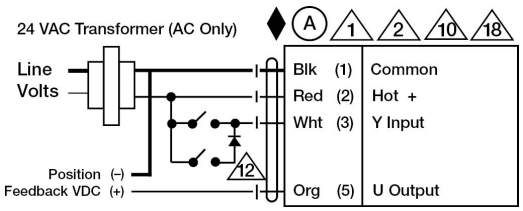
10 For triac sink the Common connection from the actuator must be connected to the Hot connection of the controller. Position feedback cannot be used with a triac sink controller; the actuator internal common reference is not compatible.

11 Actuators may be connected in parallel if not mechanically linked. Power consumption and input impedance must be observed.

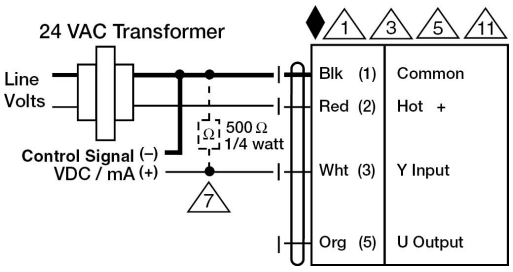
12 IN4004 or IN4007 diode. (IN4007 supplied, Belimo part number 40155).



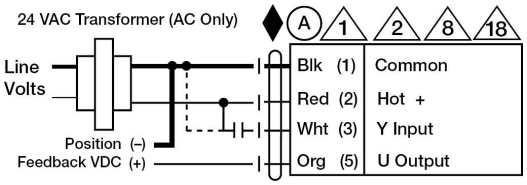
On/Off



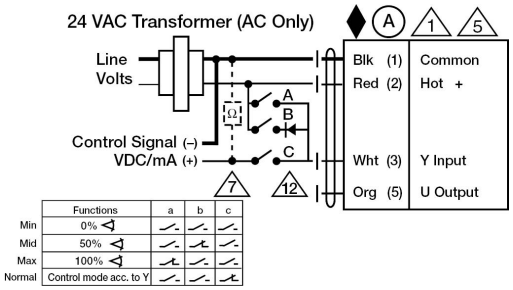
Floating Point



VDC/mA Control



PWM Control



Override Control

Dimensions

Dimensional drawings