

SP

**Stainless steel submersible pumps
4", 6", 8", and 10"**

Installation and operating instructions



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Original installation and operating instructions.

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Warning

Prior to installation, read these installation and operating instructions. Installation and operation must comply with local regulations and accepted codes of good practice.

This booklet should be left with the owner of the pump for future reference and information regarding its operation.

Warning

The use of this product requires experience with and knowledge of the product.

Persons with reduced physical, sensory or mental capabilities must not use this product, unless they are under supervision or have been instructed in the use of the product by a person responsible for their safety.

Children must not use or play with this product.



1. Limited warranty

Products manufactured by GRUNDFOS PUMPS CORPORATION (Grundfos) are warranted to the original user only to be free of defects in material and workmanship for a period of 24 months from date of installation, but not more than 30 months from date of manufacture. Grundfos' liability under this warranty shall be limited to repairing or replacing at Grundfos' option, without charge, F.O.B. Grundfos' factory or authorized service station, any product of Grundfos' manufacture. Grundfos will not be liable for any costs of removal, installation, transportation, or any other charges which may arise in connection with a warranty claim. Products which are sold but not manufactured by Grundfos are subject to the warranty provided by the manufacturer of said products and not by Grundfos' warranty. Grundfos will not be liable for damage or wear to products caused by abnormal operating conditions, accident, abuse, misuse, unauthorized alteration or repair, or if the product was not installed in accordance with Grundfos' printed installation and operating instructions.

To obtain service under this warranty, the defective product must be returned to the distributor or dealer of Grundfos' products from which it was purchased together with proof of purchase and installation date, failure date, and supporting installation data. Unless otherwise provided, the distributor or dealer will contact Grundfos or an authorized service station for instructions. Any defective product to be returned to Grundfos or a service station must be sent freight prepaid; documentation supporting the warranty claim and/or a Return Material Authorization must be included if so instructed.

GRUNDFOS WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES, LOSSES, OR EXPENSES ARISING FROM INSTALLATION, USE, OR ANY OTHER CAUSES. THERE ARE NO EXPRESS OR IMPLIED WARRANTIES, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, WHICH EXTEND BEYOND THOSE WARRANTIES DESCRIBED OR REFERRED TO ABOVE.

Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages and some jurisdictions do not allow limit actions on how long implied warranties may last. Therefore, the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from jurisdiction to jurisdiction.

2. Symbols used in this document



Warning

If these safety instructions are not observed, it may result in personal injury.



Warning

If these instructions are not observed, it may lead to electric shock with consequent risk of serious personal injury or death.

Caution

If these safety instructions are not observed, it may result in malfunction or damage to the equipment.

Note

Notes or instructions that make the job easier and ensure safe operation.

3. Product description

3.1 Introduction

Your Grundfos SP submersible pump is of the highest quality. Combined with proper installation, your Grundfos pump will give you many years of reliable service.

To ensure the proper installation of the pump, carefully read the complete manual before attempting to install the pump.

3.2 Applications

Grundfos Large SP submersible pumps are suitable for the following applications:

- groundwater supply to waterworks
- irrigation in horticulture and agriculture
- groundwater lowering (dewatering)
- pressure boosting
- industrial applications
- domestic water supply.

3.3 Features and benefits

- State-of-the-art hydraulics provide high efficiency and low operating costs
- 100 % stainless steel components inside and outside for long service life
- sand resistant
- resistant to aggressive water
- motor burnout protection via CUE or MP 204
- dry-running protection
- monitoring, protection, and communication via protection unit MP 204, and remote control, R100.

3.4 Type key

Example	475	S	500	-	5	-	A	B
Rated flow rate in gpm								
Type range								
Stainless steel parts of material								
S = AISI 304								
N = AISI 316								
R = AISI 904L								
Hp of motor								
Number of impellers								
First reduced-diameter impeller (A, B or C)								
Second reduced-diameter impeller (A, B or C)								

4. Delivery and handling

4.1 Delivery

Caution

The pump should remain in the packing until it is placed in vertical position during installation.

Handle the pump with care.

The shipping carton may contain the following components:

- pump end
- motor
- cable
- control box
- nameplate.

Examine the components carefully to make sure no damage has occurred to the pump end, motor, cable or control box during shipment.

4.2 Handling

Your Grundfos SP pump should remain in its shipping carton until it is ready to be installed. The carton is specially designed to protect it from damage. During unpacking and prior to installation, make sure that the pump is not dropped or mishandled.

The pump should not be exposed to unnecessary impact and shocks.

The motor is equipped with a power cable.

Caution

Never use the power cable to support the weight of the pump.

You will find a loose nameplate with an adhesive backing with the pump. The nameplate should be completed in pen and attached to the control box.

Note

Fix the extra nameplate supplied with the pump at the installation site.

4.3 Storage

4.3.1 Storage temperature

Pump: -4 - +140 °F (-20 - +60 °C).

Motor: -4 - +158 °F (-20 - +70 °C).

The motors must be stored in a closed, dry and well ventilated room.

Caution

If MMS motors are stored, the shaft must be turned by hand at least once a month. If a motor has been stored for more than one year before installation, the rotating parts of the motor must be dismantled and checked before use.

The pump should not be exposed to direct sunlight.

If the pump has been unpacked, it should be stored horizontally, adequately supported, or vertically to prevent misalignment of the pump. Make sure that the pump cannot roll or fall over. During storage, the pump can be supported as shown in fig. 1.

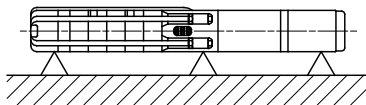


Fig. 1 Pump position during storage

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4.3.2 Frost protection

If the pump has to be stored after use, it must be stored on a frost-free location, or the motor liquid must be frost-proof.

5. Operating conditions

Flow (Q):	Max. 1,400 gpm (318 m ³ /h)
Head (H):	Max. 2,100 ft (640 m)
Liquid temp:	32-140 °F (0-60 °C)
Install. depth:	Max. 1,968 ft (599 m)

6. Installation

6.1 Pre-installation checklist

Make the following checks before beginning installation:

- condition of the well
- condition of the water
- installation depth
- power supply
- cable type.

These checks are all critical for the proper installation of this submersible pump.

6.1.1 Condition of the well

If the pump is to be installed in a new well, the well should be fully developed and bailed or blown free of cuttings and sand. The stainless steel construction of the Grundfos submersible pump makes it resistant to abrasion; however, no pump, made of any material, can forever withstand the destructive wear that occurs when constantly pumping sandy water.

If this pump is used to replace an oil-filled submersible or oil-lubricated line-shaft turbine pump in an existing well, **the well must be blown or bailed clear of oil.**

Determine the maximum depth of the well, and the draw-down level at the pump's maximum capacity. Pump selection and installation depth should be based on this data.

The inside diameter of the well casing should be checked to ensure that it is not smaller than the size of the pump and motor.

6.2 Positional requirements

Warning

If the pump is to be installed in a position where it is accessible, the coupling must be suitably isolated from human touch. The pump can for instance be built into a flow sleeve.



Depending on motor type, the pump can be installed either vertically or horizontally. A complete list of motor types suitable for horizontal installation is shown in section [6.2.1 Motors suitable for horizontal installation](#).

If the pump is installed horizontally, the discharge port should never fall below the horizontal plane. See [fig. 2](#).

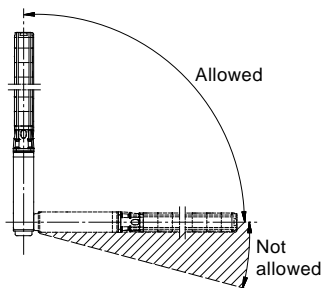


Fig. 2 Positional requirements

If the pump is installed horizontally, e.g. in a tank, we recommend you to fit it in a flow sleeve.

6.2.1 Motors suitable for horizontal installation

Motor	Output power 60 Hz	Output power 50 Hz
	[hp (kW)]	[hp (kW)]
MS	All	All
MMS 6000	5 - 40 (3.7 - 30)	5 - 40 (3.7 - 30)
MMS 8000	30 - 125 (22 - 92)	30 - 125 (22 - 92)
MMS 10000	100 - 225 (75 - 170)	100 - 225 (75 - 170)

During operation, the suction interconnector of the pump must always be completely submerged in the liquid.

Caution

Warning

If the pump is used for pumping hot liquids 104-140 °F (40-60 °C), make sure that persons cannot come into contact with the pump and the installation, e.g. by installing a guard.



6.2.2 Pumped liquids

Submersible pumps are designed for pumping the following liquids:

- clear and cold water that is free of air and gasses
- clean, thin **non-explosive** liquids without solid particles or fibers.

Decreased pump performance and life expectancy can occur if the water is not cold and clear or contains air and gasses.

Maximum water temperature should not exceed 102 °F (38 °C). Special consideration must be given to the pump and motor if it is to be used to pump water above 102 °F (38 °C).

The Grundfos stainless steel submersible pump is highly resistant to the normal corrosive environment found in some water wells. If water well tests show that the water has an excessive or unusual corrosive quality, or exceeds 102 °F (38 °C), contact your Grundfos representative for information concerning specially designed pumps for these applications.

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6.3 Preparation



Warning

Before starting work on the pump, make sure that the power supply has been switched off and that it cannot be accidentally switched on.

6.3.1 Checking of liquid in motor

The MS submersible motors are factory-filled with a special drinking water approved liquid, which is frost-proof down to -4 °F (-20 °C).

Note

The level of the liquid in the motor must be checked, and the motor must be refilled, if required. Use clean water.

Caution

If frost protection is required, special Grundfos liquid must be used to refill the motor. Otherwise clean water may be used for refilling (however, never use distilled water).

Carry out refilling of liquid as described below.

6.3.2 Grundfos submersible motors MS 4000 and MS 402

The filling hole for motor liquid is placed in the following positions:

MS 4000: In the top of the motor.

MS 402: In the bottom of the motor.

1. Position the submersible pump as shown in fig. 3.
The filling screw must be at the highest point of the motor.
2. Remove the screw from the filling hole.
3. Inject liquid into the motor with the filling syringe as shown in fig. 3 until the liquid runs back out of the filling hole.
4. Replace the screw in the filling hole and tighten securely before changing the position of the pump.

Torques:

MS 4000: 2.2 ft-lbs (3.0 Nm).

MS 402: 1.5 ft-lbs (2.0 Nm).

The submersible pump is now ready for installation.

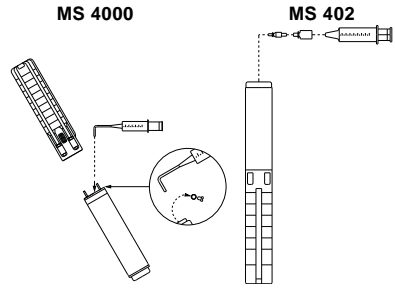


Fig. 3 Pump position during filling - MS 4000 and MS 402

6.3.3 Grundfos submersible motors MS6 and MS 6000

- If the motor is delivered from stock, the liquid level must be checked before the motor is fitted to the pump. See fig. 4.
- On pumps delivered directly from Grundfos, the liquid level has already been checked.
- In the case of service, the liquid level must be checked. See fig. 4.

Filling procedure:

The filling hole for motor liquid is placed in the top of the motor.

1. Position the submersible pump as shown in fig. 4.
The filling screw must be at the highest point of the motor.
2. Remove the screw from the filling hole.
3. Inject liquid into the motor with the filling syringe (see fig. 4) until the liquid runs back out of the filling hole.
4. Replace the screw in the filling hole and tighten securely before changing the position of the motor.

Torque: 2.2 ft-lbs (3.0 Nm).

The submersible pump is now ready for installation.

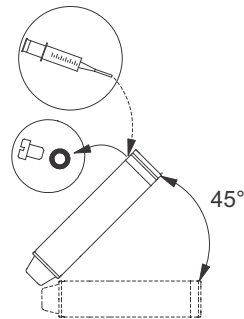


Fig. 4 Motor position during filling - MS6 and MS 6000

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6.3.4 Grundfos submersible motors MMS 6000, MMS 8000, MMS 10000 and MMS 12000

Filling procedure:

1. Place the motor at a 45 ° angle with the top of the motor upwards. See fig. 5.
2. Unscrew the plug A and place a funnel in the hole.
3. Pour tap water into the motor until the motor liquid inside the motor starts running out at A.

Caution Do not use motor liquid as it contains oil.

4. Remove the funnel and refit the plug A.

Before fitting the motor to a pump after a long period of storage, lubricate the shaft seal by adding a few drops of water and turning the shaft.

Caution

The submersible pump is now ready for installation.

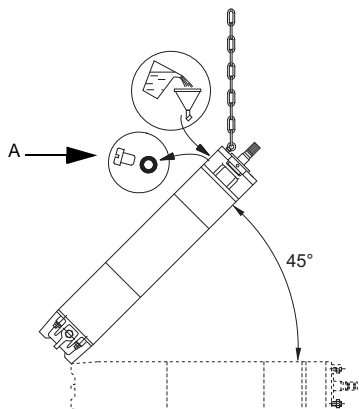


Fig. 5 Motor position during filling - MMS

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6.3.5 Installation depth

Make sure that the installation depth of the pump will always be at least (5) five to (10) ten feet (1.5 to 3 m) below the maximum draw-down level of the well. For flow rates exceeding 100 gpm (22.7 m³/h), refer to performance curves for recommended minimum submergence.

Never install the pump so that the bottom of the motor is lower than the top of the well screen or within five feet of the well bottom.

If the pump is to be installed in a lake, pond, tank or large diameter well, make sure that the water velocity passing over the motor is sufficient to ensure proper motor cooling.

The minimum recommended water flow rates ensuring proper cooling are listed in section [10.1 Minimum water flow requirements for submersible motors](#) on page 24.

6.3.6 Power supply

Check the motor voltage, phase number and frequency indicated on the motor nameplate against the actual power supply.

6.3.7 Power cable type

The power cable used between the pump and control box or control panel should be approved for submersible pump applications.

Conductors may be solid or stranded. The cable may consist of individually insulated conductors twisted together, insulated conductors molded side by side in one flat cable or insulated conductors with a round overall jacket.

The conductor insulation should be type RW, RUW, TW, TWU or equivalent and must be suitable for use with submersible pumps. An equivalent Canadian Standards Association certified cable may also be used.

See section [10.4 Submersible drop cable selection chart \(60 Hz\)](#) on page 26 for recommended cable lengths.

6.4 Splicing the motor cable

Note

A good cable splice is critical to proper operation of the submersible pump and must be done with extreme care.

If the splice is carefully made, it will work as well as any other portion of the cable, and will be completely watertight. Grundfos recommends using a heat shrink splice kit. The splice should be made in accordance with the kit manufacturer's instructions. Typically a heat shrink splice can be made as follows:

1. Examine the motor cable and the submersible drop cable carefully for damage.
2. Cut the motor leads off in a staggered manner. Cut the ends of the drop cable so that the ends match up with the motor leads. See fig. 6. On single-phase motors, be sure to match the colors.
3. Strip back and trim off 1/2 inch of insulation from each lead, making sure to scrape the wire bare to obtain a good connection. Be careful not to damage the copper conductor when stripping off the insulation.
4. Slide the heat shrink tubing on to each lead. Insert a properly sized "Sta-Kon" type connector on each lead, making sure that lead colors are matched. Using "Sta-Kon" crimping pliers, indent the lugs. See fig. 7. Be sure to squeeze hard on the pliers, particularly in the case of a large cable.
5. Center the heat shrink tubing over the connector. Using a propane torch, lighter, or electric heat gun, uniformly heat the tubing starting first in the center working towards the ends. See fig. 8.
6. Continue to apply the heat to the tubing taking care not to let the flame directly contact the tubing. When the tubing shrinks and the sealant flows from the ends of the tubing, the splice is complete. See fig. 9.

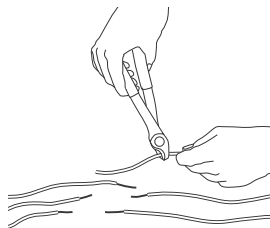


Fig. 6 Cutting and stripping the motor leads

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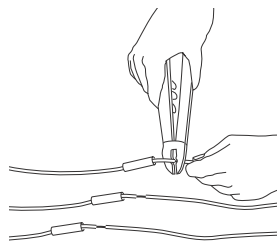


Fig. 7 Crimping the connectors

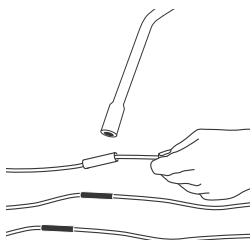


Fig. 8 Applying heat to the connector

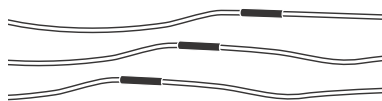


Fig. 9 Completed splices

6.5 Riser pipe

Note

The riser pipe or hose should be properly sized and selected on the basis of estimated flow rates and friction-loss factors.

6.5.1 If an adapter is required

We recommend you to first install the riser pipe to the pipe adapter. Then install the riser pipe with the adapter to the pump discharge port.

Use a back-up wrench when attaching the riser pipe to the pump. The pump should be gripped only by the flats on the top of the discharge chamber. The body of the pump, cable guard or motor should not be gripped under any circumstance.

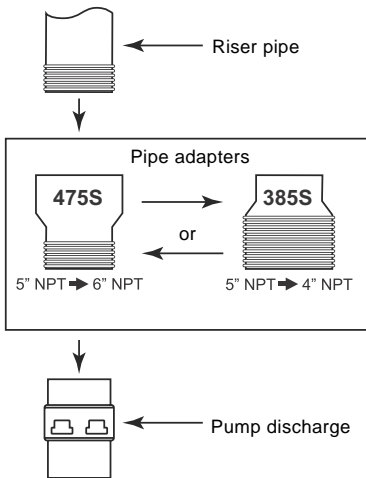


Fig. 10 Pipe adapters

6.5.2 If steel riser pipe is used

We recommend that steel riser pipes always be used with the large submersible pumps. Use an approved pipe thread compound on all joints. Make sure the joints are adequately tightened in order to prevent the joints from coming loose when the motor starts and stops.

When tightened, the first section of the riser pipe must not come in contact with the check valve retainer.

After the first section of the riser pipe has been attached to the pump, clamp the lifting wire to the pipe. **Do not clamp the lifting wire to the pump.**

When raising the pump and riser pipe section to upright position, be careful not to place bending stress on the pump by picking it up by the pump end only.

Make sure that the power cables are not cut or damaged in any way when the pump is being lowered in the well.

Fasten the submersible drop cable to the riser pipe at frequent intervals to prevent sagging, looping or possible cable damage. Nylon cable clips or waterproof tape may be used. The cable splice should be protected by securing it with clips or tape just above and below the splice.

6.5.3 If plastic or flexible riser pipe is used

We recommend that you use plastic type riser pipes only with the smaller domestic submersible pumps.

Caution

When a plastic riser pipe is used, we recommend that you attach a safety cable to the pump to lower and raise it.

Warning

Important: Plastic and flexible pipes tend to stretch under load. This stretching must be taken into account when securing the cable to the riser pipe. Leave 3 to 4 inches of slack between clips or taped points to allow for this stretching. This tendency for plastic and flexible pipe to stretch will also affect the calculation of the pump installation depth. As a general rule, you can estimate that plastic pipe will stretch to approximately 2 % of its length. For example, if you installed 200 feet (61 m) of plastic riser pipe, the pump may actually be down 204 feet (62 m). If the installation depth is critical, check with the manufacturer of the pipe to determine how to compensate for pipe stretch.

Note

Contact the pipe manufacturer or representative to ensure that the pipe type and physical characteristics are suitable for this use.

Use the correct joint compound recommended by the pipe manufacturer. In addition to making sure that joints are securely fastened, we recommend the use of a torque arrester when using a plastic pipe.

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Do not connect the first plastic or flexible riser pipe section directly to the pump. Always attach a metallic nipple or adapter into the valve casing at the top of the pump. When tightened, the threaded end of the nipple or adapter must not come in contact with the check valve retainer. Fasten the submersible drop cable to the riser pipe at frequent intervals to prevent sagging, looping and possible cable damage. Nylon cable clips or waterproof tape may be used. The cable splice should be protected by securing it with clips or tape just above each joint.

Check valves

Always install a check valve at the top of the well. In addition, for installations deeper than 200 feet (61 m), install check valves at no more than 200 ft (61 m) intervals.

Protect the well from contamination

To protect against surface water entering the well and contaminating the water source, the well should be finished off above grade, and a locally approved well seal or pitless adapter unit utilized.

6.6 Electrical and CUE information



Warning

USA: All electrical work should be performed by a qualified electrician and installed in accordance with the National Electrical Code, local codes and regulations.



Warning

Canada: All electrical work should be performed by a qualified electrician and installed in accordance with the Canadian Electrical Code, local codes and regulations.



Warning

Provide acceptable grounding in order to reduce the risk of electric shock during operation of this pump. If the means of connection to the box connected to the power supply is other than a grounded metal conduit, ground the pump by connecting a copper conductor, at least the size of the circuit supplying the pump, to the grounding screw provided within the terminal box.

Make sure that the voltage, phase number and frequency of the power supply match those of the motor. Motor voltage, phase number, frequency and full-load current information can be found on the nameplate attached to the motor.

Motor electrical data can be found in section [10.7.1 Grundfos submersible motors - 60 Hz](#) on page 29.



Warning

If voltage variations are larger than $\pm 10\%$, do not operate the pump.

Direct on-line starting is used due to the extremely short run-up time of the motor (max. 0.1 second), and the low moment of inertia of the pump and motor. Direct on-line starting current (locked rotor current) is between 4 and 6.5 times the full-load current.

If direct on-line starting is not acceptable and reduced starting current is required, an autotransformer or resistant starters should be used for 5 to 30 hp motors (depending on cable length). For motors over 30 hp, use auto-transformer starters.

6.6.1 Engine-driven generators

If the submersible pump is going to be operated by an engine driven generator, we suggest that you contact the manufacturer of the generator to ensure the proper generator is selected and used. See section [10.2 Guide for engine-driven generators in submersible pump applications](#) on page 24 for generator sizing guide.

If power is going to be supplied through transformers, section [10.3 Transformer capacity required for three-phase submersible motors](#) on page 25 outlines the minimum KVA rating and capacity required for satisfactory pump operation.

6.6.2 Control box/panel wiring

Single-phase motors

Single-phase motors must be connected as indicated in the motor control box.

A typical single-phase wiring diagram using a Grundfos control box is shown in fig. 11.

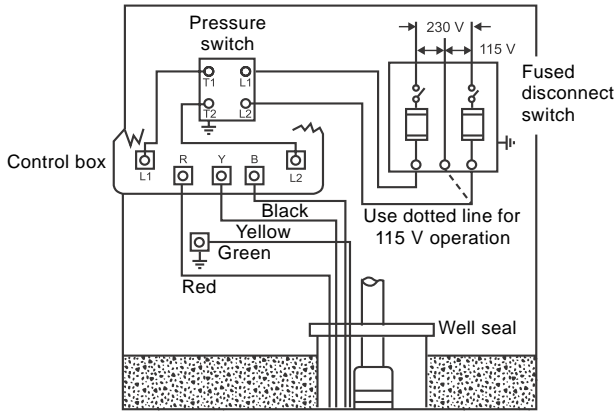


Fig. 11 Single-phase wiring diagram for Grundfos control boxes

Three-phase motors

Three-phase motors must be used with the proper size and type of motor starter to ensure the motor is protected against damage from low voltage, phase failure, current imbalance and overload current.

A properly sized starter with ambient-compensated, class 10, extra quick-trip overload relays or an MP204 must be used to give the best possible motor winding protection.

Each of the three motor legs must be protected with overloads. The thermal overloads must trip in less than 10 seconds at locked rotor (starting) current. A three-phase motor wiring diagram is shown in fig. 12.

Caution *Pumps should NEVER be started to check rotation unless the pump is totally submerged. Severe damage may be caused to the pump and motor if they are run dry.*

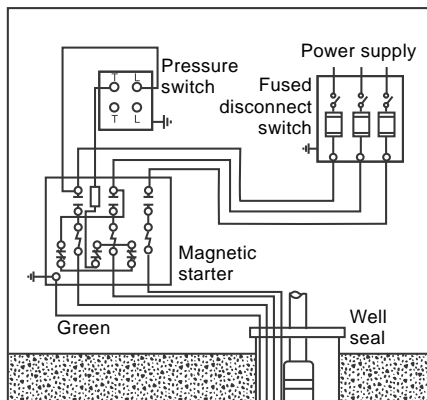


Fig. 12 Three-phase wiring diagram for Grundfos motors and other motor manufacturers

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6.6.3 Variable-frequency drive operation

Grundfos motors:

Three-phase Grundfos motors can be connected to a VFD (variable frequency drive).

If a Grundfos MS motor with temperature transmitter is connected to a VFD, and if the motor becomes overheated, a fuse incorporated in the transmitter will melt and the transmitter will be inactive. The transmitter cannot be reactivated. This means that from that point on, the motor will operate like a motor without a temperature transmitter.

Note

If a new temperature transmitter is required, a Pt100 sensor for fitting to the submersible motor can be ordered from Grundfos.

During frequency converter operation, it is not advisable to run the motor at a frequency higher than the nominal frequency (50 or 60 Hz).

In connection with pump operation, it is important never to reduce the frequency (and consequently the speed) to such a low level that the necessary flow of cooling liquid past the motor is no longer ensured.

To avoid damage to the pump, it must be ensured that the motor stops when the pump flow falls below 0.1 x rated flow.

Depending on the VFD type, it may expose the motor to detrimental voltage peaks.

Warning

Motors, type MS 402, for supply voltages up to and including 440 V (see motor nameplate) must be protected against voltage peaks higher than 650 V (peak-value) between the supply terminals.

We recommend you to protect other motors against voltage peaks higher than 850 V.



The above disturbance can be abated by installing an RC filter between the VFD and the motor.

Possible increased acoustic noise from the motor can be abated by installing an LC filter which will also eliminate voltage peaks from the VFD.

For further details, please contact your VFD supplier or Grundfos.

Other motor manufacturers than Grundfos

Please contact Grundfos or the motor manufacturer.

6.6.4 High-voltage surge arresters

Use a high-voltage surge arrester to protect the motor against lightning and switching surges.

Lightning voltage surges in power lines are caused when lightning strikes somewhere in the area.

Switching surges are caused by the opening and closing of switches on the main high-voltage distribution power lines.

Install the correct voltage-rated surge arrester on the supply side of the control box. see fig. 13 and fig. 14. The arrester must be grounded in accordance with the National Electrical Code and local codes and regulations.

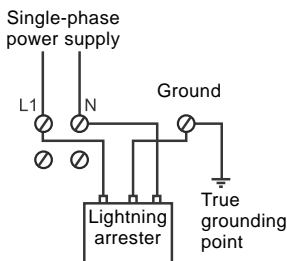


Fig. 13 Single-phase installation

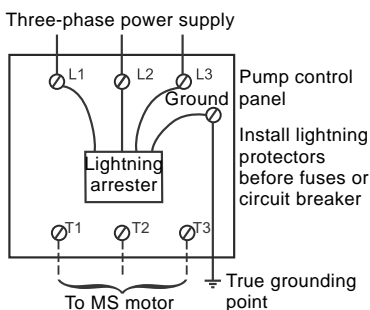


Fig. 14 Three-phase installation

The warranty on all three-phase submersible motors will become VOID if:

1. The motor is operated with single-phase power through a phase converter.
2. Three-leg ambient compensated, extra quick-trip overload protectors are not used.
3. Three-phase current imbalance is not checked and recorded. See section 7. Startup on page 15.
4. High-voltage surge arresters are not installed.

Note

TM05 0039 0611

TM05 0040 0611

6.6.5 Control box/panel grounding

Warning



The control box or control panel must be permanently grounded in accordance with the National Electrical Code and local codes or regulations.

The ground wire should be a bare copper conductor at least the same size as the submersible drop cable wire size.

The ground wire should be run as short a distance as possible and be securely fastened to a true grounding point.

True grounding points are considered to be one of the following:

- a grounding rod driven into the water strata
- a steel well casing submerged into the water lower than the pump installation depth
- steel discharge pipes without insulating couplings.

If plastic discharge pipe and well casing are used or if a grounding wire is required by local codes, connect a properly sized, bare copper wire to a stud on the motor and run to the control panel.



Warning

Do not ground to a gas supply line. Connect the grounding wire to the ground point first and then to the terminal in the control box or control panel.

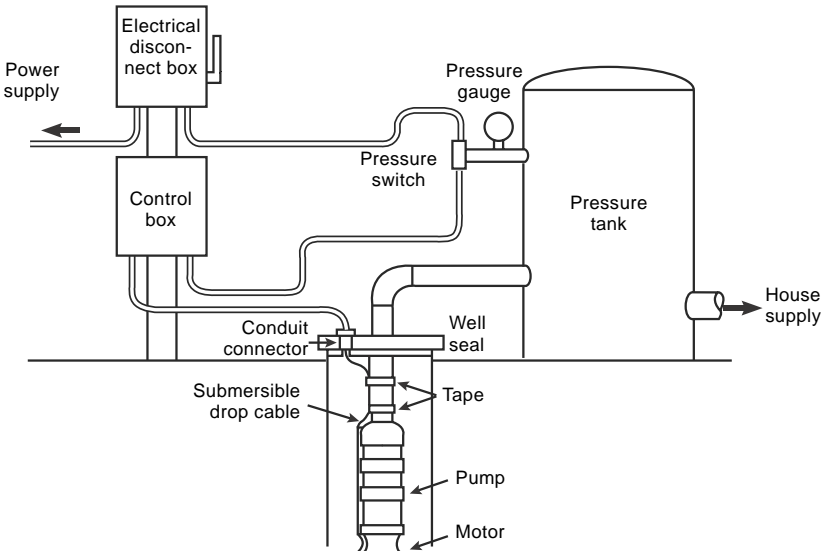


Fig. 15 Wiring and installation diagram

TM05 0041 0611

6.6.6 Wiring checks and installation

Before making the final surface wiring connection of the submersible drop cable to the control box or control panel, it is a good practice to check the insulation resistance to ensure that the cable and splice are good.

Measurements for a new installation must be at least 2,000,000 ohms. **Do not start the pump if the measurement is less than this.**

If it is higher than 2,000,000 ohms, the submersible drop cable should then be run through the well seal by means of a conduit connector in such a way as to eliminate any possibility of foreign matter entering the well casing.

Conduit should always be used from the pump to the control box or control panel to protect the submersible drop cable. See fig. 15.

Finish wiring and verify that all electrical connections are made in accordance with the wiring diagram.

Check to ensure the control box or control panel and high-voltage surge arrester have been grounded.

7. Startup

After the pump has been set into the well and the wiring connections have been made, go through the following procedures:

1. Attach a temporary horizontal length of pipe with installed gate valve to the riser pipe.
2. Adjust the gate valve one-third of the way open.
3. On three-phase units, check direction of rotation and current imbalance according to the instructions below. For single-phase units proceed directly to [7.1.3 Developing the well](#) on page 16.
4. Under no circumstances should the pump be operated for any prolonged period of time with the discharge valve closed. This can result in motor and pump damage due to overheating. A properly sized relief valve should be installed at the well head to prevent the pump from running against a closed valve.

7.1 Startup with three-phase motors

7.1.1 Check the direction of rotation

Three-phase motors can run in either direction depending on how they are connected to the power supply. When the three cable leads are first connected to the power supply, there is a 50 % chance that the motor will run in the proper direction. To make sure the motor is running in the proper direction, carefully follow these procedures:

1. Start the pump and check the water quantity and pressure developed.
2. Stop the pump and interchange any two leads.
3. Start the pump and again check the water quantity and pressure.
4. Compare the results observed. The wire connection which gave the highest pressure and largest water quantity is the correct connection.

7.1.2 Check for current imbalance

Current imbalance causes the motor to have reduced starting torque, overload tripping, excessive vibration and poor performance which can result in early motor failure. It is very important that current imbalance be checked in all three-phase systems. **Current imbalance between the phases should not exceed 5 % under normal operating conditions.**

The supply power service should be verified to see if it is a two- or three-transformer system. If two transformers are present, the system is an "open" delta or wye. If three transformers are present, the system is true three-phase.

Make sure the transformer ratings in kilovolt amps (KVA) is sufficient for the motor load. See section 10.3 Transformer capacity required for three-phase submersible motors on page 25.

The percentage of current imbalance can be calculated by means of the following formulas and procedures:

$$\text{Average current} = \frac{\text{Total of current values measured on each leg}}{3}$$

$$\% \text{ Current imbalance} = \frac{\text{Greatest amp difference from the average}}{\text{average current}} \times 100$$

To determine the percentage of current imbalance:

1. Measure and record current readings in amps for each leg (hookup 1). Disconnect power.
2. Shift or roll the motor leads from left to right so the submersible drop cable lead that was on terminal 1 is now on 2, lead on 2 is now on 3, and lead on 3 is now on 1 (hookup 2). Rolling the motor leads in this manner will not reverse the motor rotation. Start the pump, measure and record current reading on each leg. Disconnect power.
3. Again shift submersible drop cable leads from left to right so the lead on terminal 1 goes to 2, 2 to 3 and 3 to 1 (hookup 3). Start pump, measure and record current reading on each leg. Disconnect power.
4. Add the values for each hookup.
5. Divide the total by 3 to obtain the average.
6. Compare each single leg reading from the average to obtain the greatest amp difference from the average.
7. Divide this difference by the average to obtain the percentage of imbalance.

Use the wiring hookup which provides the lowest percentage of imbalance. See section [10.7.4 Correcting for three-phase power imbalance](#) on page 30 for a specific example of correcting for three-phase current imbalance.

7.1.3 Developing the well

After proper rotation and current imbalance have been checked, start the pump and let it operate until the water runs clear of sand, silt and other impurities.

Slowly open the valve in small increments as the water clears until the desired flow rate is reached. Do not operate the pump beyond its maximum flow rating. **The pump should not be stopped until the water runs clear.**

If the water is clean and clear when the pump is first started, the valve should still be **slowly opened until the desired flow rate is reached**. As the valve is being opened, the drawdown should be checked to ensure the pump is always submerged. **The dynamic water level should always be more than 3 feet (0.9 m) above the suction interconnector of the pump.**

Disconnect the temporary piping arrangements and complete the final piping connections.

Warning

Under no circumstances should the pump be operated for any prolonged period of time with the discharge valve closed. This can result in motor and pump damage due to overheating. A properly sized relief valve should be installed at the well head to prevent the pump from running against a closed valve.

Caution

Start the pump and test the system. Check and record the voltage and current draw on each motor lead.

8. Operation

The pump and system should be periodically checked for water quantity, pressure, drawdown, periods of cycling and operation of controls.

If the pump fails to operate, or there is a loss of performance, refer to section [9. Troubleshooting](#) on page 17.

8.1 Minimum flow rate

To ensure the necessary cooling of the motor, the pump flow rate should never be set so low that the cooling requirements specified in section [6.2.2 Pumped liquids](#) on page 6 cannot be met.

8.1.1 Frequency of starts and stops

Motor type	Number of starts
MS 402	Minimum 1 per year is recommended.
	Maximum 100 per hour. Maximum 300 per day.
MS 4000	Minimum 1 per year is recommended.
	Maximum 100 per hour. Maximum 300 per day.
MS6	Minimum 1 per year is recommended.
	Maximum 30 per hour. Maximum 300 per day.
MS 6000	Minimum 1 per year is recommended.
	Maximum 30 per hour. Maximum 300 per day.
MMS 6000	Minimum 1 per year is recommended.
	Maximum 15 per hour. Maximum 360 per day.
MMS 8000	Minimum 1 per year is recommended.
	Maximum 10 per hour. Maximum 240 per day.
MMS 10000	Minimum 1 per year is recommended.
	Maximum 8 per hour. Maximum 190 per day.

8.2 Soft starter

The starting voltage is min. 55 % of the value stamped on the nameplate.

If a high locked-rotor torque is required or if the power supply is not optimal, the starting voltage should be higher.

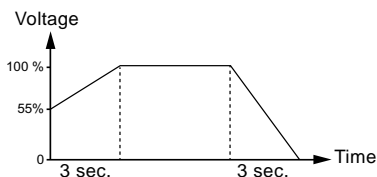
Run-up time (until voltage stamped on nameplate is reached): Max 3 sec.

Run-out time: Max 3 sec.

If the abovementioned run-up and run-out ramps are followed, unnecessary heating of the motor is avoided.

If the soft starter is fitted with bypass contacts, the soft starter will only be in operation during run-up and run-out.

The soft starter must not be used in connection with operation via a generator.



TM00 5172 2413

Fig. 16 Operation with a soft starter

8.3 Maintenance and service

All pumps are easy to service.

Service kits and service tools are available from Grundfos.

The pumps can be serviced at a Grundfos service center.



Warning

If a pump has been used for a liquid which is injurious to health or toxic, the pump will be classified as contaminated.

If Grundfos is requested to service the pump, Grundfos must be contacted with details about the pumped liquid, etc. before the pump is returned for service. Otherwise Grundfos can refuse to accept the pump for service.

Possible costs of returning the pump are paid by the customer.

9. Troubleshooting

The majority of problems that develop with submersible pumps are electrical, and most of these problems can be corrected without pulling the pump from the well. The following chart covers most of the submersible service work. As with any troubleshooting procedure, start with the simplest solution first; always make all the above-ground checks before pulling the pump from the well.

Usually only two instruments are needed:

- a combination voltmeter/ammeter
- an ohmmeter.

These are relatively inexpensive and can be obtained from most water systems suppliers.

Warning

WHEN WORKING WITH ELECTRICAL CIRCUITS, USE CAUTION TO AVOID ELECTRIC SHOCK.



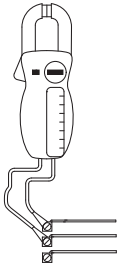
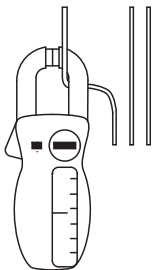
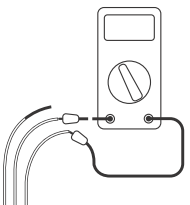
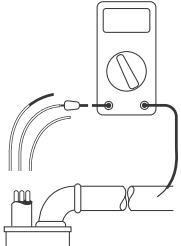
It is recommended that rubber gloves and boots be worn and that care is taken to have metal control boxes and motors grounded to power supply ground or steel drop pipe or casing extending into the well.



Warning

Submersible motors are intended for operation in a well. When not operated in a well, failure to connect motor frame to power supply ground may result in serious electric shock.

9.1 Preliminary tests

Test	How to measure	What it means
Supply voltage  TM00 1371 5092	<p>By means of a voltmeter set to the proper scale, measure the voltage at the control box or starter.</p> <ul style="list-style-type: none"> • On single-phase units, measure between line and neutral. • On three-phase units, measure between the legs (phases). 	<p>When the motor is under load, the voltage should be within $\pm 10\%$ of the nameplate voltage. Larger voltage variation may cause winding damage.</p> <p>Large variations in the voltage indicate a poor power supply and the pump should not be operated until these variations have been corrected. If the voltage constantly remains high or low, the motor should be changed to the correct supply voltage.</p>
Current  TM00 1372 5082	<ul style="list-style-type: none"> • By means of an ammeter set to the proper scale, measure the current on each power lead at the control box or starter. See section 10.7 Electrical data on page 29 for motor amp draw information. • Current should be measured when the pump is operating at a constant discharge pressure with the motor fully loaded. 	<p>If the amp draw exceeds the listed service factor amps (SFA), or if the current imbalance is greater than 5% between each leg on three-phase units, check for the following:</p> <ul style="list-style-type: none"> • burnt contacts on motor starter • loose terminals in starter or control box or possible cable defect. Check winding and insulation resistances. • supply voltage too high or low • motor windings are shortened • pump is damaged, causing a motor overload.
Winding resistance  TM05 0028 0511	<ul style="list-style-type: none"> • Turn off power and disconnect the submersible drop cable leads in the control box or starter. • By means of an ohmmeter, set the scale selectors to Rx1 for values under 10 ohms and Rx10 for values over 10 ohms. • Zero-adjust the ohmmeter and measure the resistance between leads. Record the values. • Motor resistance values can be found in section 10.7 Electrical data on page 29. Cable resistance values are in section 10.7.5 Total resistance of submersible drop cable (ohms) on page 31. 	<p>If all the ohm values are normal, and the cable colors correct, the windings are not damaged.</p> <p>If any one ohm value is less than normal, the motors may be shorted.</p> <p>If any one ohm value is greater than normal, there is a poor cable connection or joint. The windings or cable may also be open.</p> <p>If some of the ohm values are greater than normal and some less, the submersible drop cable leads are mixed. To verify lead colors, see resistance values in section 10.7 Electrical data on page 29.</p>
Insulation resistance  TM05 0029 0511	<ul style="list-style-type: none"> • Turn off power and disconnect the submersible drop cable leads in the control box or starter. • By means of an ohmmeter or megohmmeter, set the scale selector to Rx 100K and zero adjust the meter. • Measure the resistance between the lead and ground (discharge pipe or well casing, if steel). 	<p>For ohm values, refer to section 9.1.1 Ohm value chart on page 19.</p> <p>Motors of all hp, voltage, phase and cycle duties have the same value of insulation resistance.</p>

9.1.1 Ohm value chart

Ohm value chart			
	Ohm value	Megaohm value	Condition of motor and leads/ recommended procedure
Motor not yet installed	2,000,000 (or more)	2.0	New motor.
	1,000,000 (or more)	1.0	Used motor which can be reinstalled in the well.
	500,000 - 1,000,000	0.5 - 1.0	A motor in reasonably good condition.
	20,000 - 500,000	0.02 - 0.5	A motor which may have been damaged by lightning or with damaged leads. Do not pull the pump from the well for this reason.
Motor in well (ohm readings are for submersible drop cable plus motor)	10,000 - 20,000	0.01 - 0.02	A motor which definitely has been damaged or with damaged cable. The pump should be pulled from the well and repairs made to the cable or the motor replaced. The motor will still operate, but probably not for long.
	Less than 10,000	0 - 0.01	A motor which has failed or with completely destroyed cable insulation. The pump must be pulled from the well and the cable repaired or the motor replaced. The motor will not run in this condition.

9.2 Checking pump performance

The troubleshooting chart on page 20 may require that you test the pump's performance against its curve. To do so, perform these steps:

1. Install pressure gauge.
2. Start pump.
3. Gradually close the discharge valve.
4. Read pressure at shut-off.
5. After taking reading, open valve to its previous position.
6. To calculate pump performance, first convert psi reading to feet.
(For water: $\text{psi} \times 2.31 = \text{feet}$).
7. Add this to the total vertical distance from the pressure gauge to the water level in the well while the pump is running.
8. Refer to the specific pump curve for the shut-off head (pressure) for that pump model. If the measured head is close to the curve, pump is probably OK.

9.3 Troubleshooting chart

Problem	Possible cause/how to check	Possible remedy
1. Pump does not run.	a) No power at pump control panel. How to check: Check for voltage at control panel.	If no voltage at control panel, check feeder panel for tripped circuits.
	b) Fuses are blown or circuit breakers are tripped. How to check: Remove fuses and check for continuity with ohmmeter.	Replace blown fuses or reset circuit breaker. If new fuses blow or circuit breaker trips, the electrical installation and motor must be checked.
	c) Motor starter overloads are burnt or have tripped out (three-phase only). How to check: Check for voltage on line or load side of starter.	Replace burnt heaters or reset. Inspect starter for other damage. If heater trips again, check the supply voltage and starter holding coil.
	d) Starter does not energize (three-phase only). How to check: Energize control circuit and check for voltage at the holding coil.	If no voltage, check control circuit. If voltage, check holding coil for short circuits. Replace bad coil.
	e) Defective controls. How to check: Check all safety and pressure switches for operation. Inspect contacts in control devices.	Replace worn or defective parts.
	f) Motor and/or cable are defective. How to check: Turn off power. Disconnect motor leads from control box. Measure the lead-to-lead resistances with the ohmmeter (Rx1). Measure lead-to-ground values with ohmmeter (Rx100K). Record measured values.	If open motor winding or ground is found, pull pump from the well and recheck values at the surface. Repair or replace motor or cable.
	g) Defective capacitor (single-phase only). How to check: Turn off the power, then discharge capacitor. Check with an ohmmeter (Rx100K). When meter is connected, the needle should jump forward and slowly drift back.	If there is no ohmmeter needle movement, replace the capacitor.

Problem	Possible cause/how to check	Possible remedy
2. Pump runs but does not deliver water.	a) Groundwater level in well is too low or well is collapsed. How to check: Check well drawdown. Water level should be at least 3 feet above suction interconnector during operation.	If water level is not at least 3 feet above suction interconnector during operation, then lower the pump if possible, or throttle discharge valve and install water level control.
	b) Integral pump check valve is blocked. How to check: Check the pump's performance against its curve; see section 9.2 Checking pump performance on page 19.	If the pump is not operating close to the pump curve, pull pump from the well and inspect discharge section. Remove blockage, repair valve and valve seat if necessary. Check for other damage. Rinse out pump and re-install.
	c) Inlet strainer is clogged. How to check: Check the pump's performance against its curve; see section 9.2 Checking pump performance on page 19.	If pump is not operating close to the pump curve, pull pump from the well and inspect. Clean inlet strainer, inspect integral check valve for blockage, rinse out pump and re-install.
	d) Pump is damaged. How to check: Check the pump's performance against its curve; see section 9.2 Checking pump performance on page 19.	If pump is damaged, repair as necessary. Rinse out pump and re-install.
3. Pump runs but at reduced capacity.	a) Wrong direction of rotation (three phase only). How to check: Check for proper electrical connection in control panel.	Correct wiring and change leads as required.
	b) Drawdown is larger than anticipated. Check drawdown during pump operation.	Lower the pump if possible. If not, throttle discharge valve and install water level control.
	c) Discharge piping or valve leaking. How to check: Examine system for leaks.	Repair leaks.
	d) Pump inlet strainer or check valve are clogged. How to check: Check the pump's performance against its curve; see section 9.2 Checking pump performance on page 19.	If not close to the pump curve, pull pump from the well and inspect. Clean strainer, inspect integral check valve for blockage, rinse out pump and re-install.
	e) Pump is worn. How to check: Check the pump's performance against its curve; see section 9.2 Checking pump performance on page 19.	If not close to pump curve, pull pump from the well and inspect.

Problem	Possible cause/how to check	Possible remedy
4. Pump cycles too much.	a) Pressure switch is not properly adjusted or is defective. How to check: Check pressure setting on switch and operation. Check voltage across closed contacts.	Re-adjust switch or replace, if defective.
	b) Level control is not properly set or is defective. How to check: Check setting and operation.	Re-adjust setting (refer to manufacturer data.) Replace if defective.
	c) Insufficient pressure in diaphragm tank or leaking tank or piping. How to check: Pump air into tank or diaphragm chamber. Check diaphragm for leak. Check tank and piping for leaks with soap and water solution. Check air to water volume.	Repair or replace damaged component.
	d) Plugged snifter valve or bleed orifice. How to check: Examine valve and orifice for dirt or corrosion.	Clean and/or replace snifter valve or bleed orifice if defective.
	e) Tank is too small. How to check: Check tank size. Tank volume should be approximately 10 gallons for each gpm or pump capacity.	If tank is too small, replace with proper size tank.

Problem	Possible cause/how to check	Possible remedy
5. Fuses blow or circuit breakers trip	a) High or low voltage. How to check: Check voltage at pump control panel. If not within $\pm 10\%$, check cable size and length of run to pump control panel.	If cable size is correct, contact power company. If not, correct and/or replace as necessary.
	b) Three-phase current imbalance. How to check: Check current draw on each lead. Imbalance must be within $\pm 5\%$.	If current imbalance is not within $\pm 5\%$, contact power supply company.
	c) Control box wiring and components (single-phase only). How to check: Check that control box parts match the parts list. Check to see that wiring matches wiring diagram. Check for loose or broken wires or terminals.	Correct as required.
	d) Defective capacitor (single-phase only). How to check: Turn off power and discharge capacitor. Check by means of an ohmmeter (Rx100K). When the ohmmeter is connected, the needle should jump forward and slowly drift back.	If there is no ohmmeter needle movement, replace the capacitor.
	e) Starting relay (certain types of single-phase only). How to check: Check resistance of relay coil by means of an ohmmeter (Rx1000K). Check contacts for wear.	Replace defective starting relay.

10. Technical data

10.1 Minimum water flow requirements for submersible motors

Motor diameter	Casing or sleeve I.D. [inches]	Min. flow past the motor [gpm]
4"	4	1.2
	5	7
	6	13
	7	21
	8	30
6"	6	10
	7	28
	8	45
	10	85
	12	140
	14	198
	16	275
8"	8	10
	10	55
	12	110
	14	180
	16	255
10"	10	30
	12	85
	14	145
	16	220
	18	305

Notes:

- A flow inducer or flow sleeve must be used if the water enters the well above the motor or if there is insufficient water flow past the motor.
- The minimum recommended water velocity over 4" motors is 0.25 feet (0.08 m) per second.
- The minimum recommended water velocity over 6", 8", and 10" motors is 0.5 (0.15 m) feet per second.

10.2 Guide for engine-driven generators in submersible pump applications

1- or 3-phase motor [hp]	Generator [kW]	
	Externally regulated	Internally regulated
0.33	1.5	1.2
0.5	2.0	1.5
0.75	3.0	2.0
1	4.0	2.5
1.5	5.0	3.0
2	7.5	4.0
3	10.0	5.0
5.0	15.0	7.5
7.5	20.0	10.0
10.0	30.0	15.0
15.0	40.0	20.0
20.0	60.0	25.0
25.0	75.0	30.0
30.0	100.0	40.0
40.0	100.0	50.0
50.0	150.0	60.0
60.0	175.0	75.0
75.0	250.0	100.0
100.0	300.0	150.0
125.0	375.0	175.0
150.0	450.0	200.0
200.0	600.0	275.0

Notes:

- Table is based on typical +176 °F (+80 °C) rise continuous duty generators with 35 % maximum voltage dip during startup of single-phase and three-phase motors.
- Contact the manufacturer of the generator to make sure the unit has adequate capacity to run the submersible motor.
- If the generator rating is in KVA instead of kilowatts, multiply the above ratings by 1.25 to obtain KVA.

10.3 Transformer capacity required for three-phase submersible motors

3-phase motor [hp]	Minimum total KVA required*	Minimum KVA rating for each transformer	
		2 transformers Open Delta or Wye	3 transformers Delta or Wye
1.5	3	2	1
2	4	2	1.5
3	5	3	2
5	7.5	5	3
7.5	10	7.5	5
10	15	10	5
15	20	15	7.5
20	25	15	10
25	30	20	10
30	40	25	15
40	50	30	20
50	60	35	20
60	75	40	25
75	90	50	30
100	120	65	40
125	150	85	50
150	175	100	60
200	230	130	75

* Pump motor KVA requirements only, and does not include allowances for other loads.

10.4 Submersible drop cable selection chart (60 Hz)

The following tables list the recommended copper conductor sizes and various cable lengths for submersible motors.

These tables comply with the 1978 edition of the National Electric Table 310-16, Column 2 for +167 °F (+75 °C) wire. The ampacity (current carrying properties of a conductor) have been divided by 1.25 per the N.E.C., Article 430-22, for motor branch circuits based on motor amps at rated horsepower.

To assure adequate starting torque, the maximum cable lengths are calculated to maintain 95 % of the service entrance voltage at the motor when the motor is running at maximum nameplate amps. Cable sizes larger than specified may always be used and will reduce power consumption.

The use of cables smaller than the recommended sizes will void the warranty. Smaller cable sizes will cause reduced starting torque and poor motor operation.

Caution

Single-phase motor maximum cable length [ft]
(Motor to service entrance) (2)

Volts	Hp	Max. cable length [ft]	Wire size												
			14	12	10	8	6	4	2	0	00	000	0000	250	300
115	.33		130	210	340	540	840	1300	1960	2910					
	.5		100	160	250	390	620	960	1460	2160					
	.33		550	880	1390	2190	3400	5250	7960						
	.5		400	650	1020	1610	2510	3880	5880						
230	.75		300	480	760	1200	1870	2890	4370	6470					
	1		250	400	630	990	1540	2380	3610	5360	6520				
	1.5		190	310	480	770	1200	1870	2850	4280	5240				
	2		150	250	390	620	970	1530	2360	3620	4480				
	3		120	190	300	470	750	1190	1850	2890	3610				
	5				180	280	450	710	1110	1740	2170				
	7.5					200	310	490	750	1140	1410				
	10					250	390	600	930	1160					

Notes:

1. If aluminum conductors are used, multiply lengths by 0.5. Maximum allowable length of aluminum is considerably shorter than copper wire of the same size.
2. The portion of the total cable which is between the service entrance and a Ø3 motor starter should not exceed 25 % of the total maximum length to assure reliable starter operation. Single-phase control boxes may be connected at any point of the total cable length.
3. Cables #14 to #0000 are AWG sizes, and 250 to 300 are MCM sizes.

10.5 Three-phase motor maximum cable length

Caution Use of wire size smaller than listed will void warranty.

		Three-phase motor maximum cable length [ft] (Motor to service entrance) (2)												
Volts	Hp	Wire size												
		14	12	10	8	6	4	2	0	00	000	0000	250	300
208	1.5	310	500	790	1260									
	2	240	390	610	970	1520								
	3	180	290	470	740	1160	1810							
	5		170	280	440	690	1080	1660						
	7.5			200	310	490	770	1180	1770					
	10				230	370	570	880	1330	1640				
	15					250	390	600	910	1110	1340			
	20						300	460	700	860	1050	1270		
	25							370	570	700	840	1030	1170	
	30								310	470	580	700	850	970
230	1.5	360	580	920	1450									
	2	280	450	700	1110	1740								
	3	210	340	540	860	1340	2080							
	5		200	320	510	800	1240	1900						
	7.5			230	360	570	890	1350	2030					
	10				270	420	660	1010	1520	1870				
	15					290	450	690	1040	1280	1540			
	20						350	530	810	990	1200	1450		
	25							280	430	650	800	970	1170	1340
	30								350	540	660	800	970	1110
460	1.5	1700												
	2	1300	2070											
	3	1000	1600	2520										
	5	590	950	1500	2360									
	7.5	420	680	1070	1690	2640								
	10	310	500	790	1250	1960	3050							
	15			540	850	1340	2090	3200						
	20			410	650	1030	1610	2470	3730					
	25				530	830	1300	1990	3010	3700				
	30				430	680	1070	1640	2490	3060	3700			
	40					790	1210	1830	2250	2710	3290			
	50						640	980	1480	1810	2190	2650	3010	
	60							830	1250	1540	1850	2240	2540	2890
	75								1030	1260	1520	1850	2100	2400
	100									940	1130	1380	1560	1790
	125										1080	1220	1390	
	150											1050	1190	
200												1080	1300	
250													1080	

Max. cable length [ft]

**Three-phase motor maximum cable length [ft]
(Motor to service entrance) (2)**






	1.5	2620																	
	2	2030																	
	3	1580	2530																
	5	920	1480	2330															
	7.5	660	1060	1680	2650														
	10	490	780	1240	1950														
	15		530	850	1340	2090													
575	20			650	1030	1610	2520												
	25			520	830	1300	2030	3110											
	30				680	1070	1670	2560	3880										
	40					790	1240	1900	2860	3510									
	50							1000	1540	2310	2840	3420							
	60							850	1300	1960	2400	2890	3500						
	75								1060	1600	1970	2380	2890	3290					
	100									1190	1460	1770	2150	2440	2790				

Caution Use of wire size smaller than listed will void warranty.

Notes:

- If aluminum conductors are used, multiply lengths by 0.5. Maximum allowable length of aluminum is considerably shorter than copper wire of the same size.
- The portion of the total cable which is between the service entrance and a Ø3 motor starter should not exceed 25 % of the total maximum length to assure reliable starter operation. Single-phase control boxes may be connected at any point of the total cable length.
- Cables #14 to #0000 are AWG sizes, and 250 to 300 are MCM sizes.

10.6 Approvals

SP 4"		
SP 4" pump end	 WATER QUALITY DRINKING WATER SYSTEM COMPONENTS ANSI/NSF 61 65 GM 30 °C / 86 °F PUMP END ONLY	
MS6 motor		
MS 4000 motor		
MS 402 motor		 IAPMO File 6591 0.25 % Lead

10.7 Electrical data

10.7.1 Grundfos submersible motors - 60 Hz

Grundfos submersible motors - 60 Hz													
Hp	Ph	Volt [V]	S.F.	Circuit breaker or fuses			Amperage		Full load		Max. thrust [lbs]	Name-plate number	Product number
				Std.	Delay		Start [A]	Max. [A]	Eff. [%]	Power factor			
4-inch, single-phase, 2-wire motors (control box not required)													
.5	1	230	1.60	15	7	34.5	6.0	62	76	750	79952102	96465616	
.75			1.50	20	9	40.5	8.4	62	75	750	79952103	96465618	
1			1.40	25	12	48.4	9.8	63	82	750	79952104	96465620	
1.5			1.30	35	15	62.0	13.1	64	85	750	79952105	96465622	
4-inch, single-phase, 3-wire motors													
.5	1	230	1.60	15	7	21.5	6.0	62	76	750	79453102	96465606	
.75			1.50	20	9	31.4	8.4	62	75	750	79453103	96465608	
1			1.40	25	12	37.0	9.8	63	82	750	79453104	9646510	
1.5			1.30	35	15	45.9	11.6	69	89	750	79453105	96465612	
4-inch, three-phase, 3-wire motors													
1.5	3	230	1.30	15	8	40.3	7.3	75	72	750	79302005	96465629	
		460	1.30	10	4	20.1	3.7	75	72	750	79362005	96465651	
		575	1.30	10	4	16.1	2.9	75	72	750	79392005	96465630	
2	3	230	1.25	20	10	48	8.7	76	75	750	79302006	96465652	
		460	1.25	10	5	24	4.4	76	75	750	79362006	791539066	
		575	1.25	10	4	19.2	3.5	76	75	750	79392006	791539066	
3	3	230	1.15	30	15	56	12.2	77	75	1000	79304507	96405801	
		460	1.15	15	7	28	6.1	77	75	1000	79354507	96405810	
		575	1.15	15	6	22	4.8	77	75	1000	79394507	96405815	
5	3	230	1.15	40	25	108	19.8	80	82	1000	79304509	96405802	
		460	1.15	20	12	54	9.9	80	82	1000	79354509	96405811	
		575	1.15	15	9	54	7.9	80	82	1000	79394509	96405816	
7.5	3	230	1.15	60	30	130	25.0	81	82	1000	79305511	96405805	
		460	1.15	35	15	67	13.2	81	82	1000	79355511	96405814	
		575	1.15	30	15	67	10.6	81	82	1000	79395511	96405819	
6-inch, three-phase, 3-wire motors													
7.5	3	230	1.15	60	35	119	26.4	80.5	76	1000	78305511	96405781	
		460	1.15	30	15	59	13.2	80.5	76	1000	78355511	96405794	
10	3	230	1.15	80	45	156	34.0	82.5	79	1000	78305512	96405782	
		460	1.15	40	20	78	17.0	82.0	79	1000	78355512	96405795	
15	3	230	1.15	150	80	343	66.0	84.0	81	4400	78305516	96405784	
		460	1.15	60	30	115	24.5	82.5	82	4400	78305514	96405796	
20	3	230	1.15	150	80	343	66.0	84	81	4400	78305516	96405784	
		460	1.15	80	40	172	33.0	84	82	4400	78355516	96405797	
25	3	460	1.15	100	50	217	41.0	84.5	80	4400	78355517	96405798	
30	3	460	1.15	110	60	237	46.5	85	83	4400	78355518	96405799	
40	3	460	1.15	150	80	320	64.0	85	82	4400	78355520	96405800	

10.7.2 Other motor manufacturers

Hitachi motors

Refer to the Hitachi submersible motors application maintenance manual.

10.7.3 Franklin motors

Refer to the Franklin submersible motors application maintenance manual.

10.7.4 Correcting for three-phase power imbalance

Example: Check for current imbalance for a 230 volt, three-phase, 60 Hz submersible motor, 18.6 full load amps.

Solution: Steps 1 to 3 measure and record amps on each submersible drop cable lead for hookups 1, 2 and 3.

Observe that hookup 3 should be used since it shows the least amount of current imbalance. Therefore, the motor will operate at maximum efficiency and reliability.

By comparing the current values recorded on each leg, you will note the highest value was always on the same leg, L₃. This indicates the imbalance is in the power source. If the high current values were on a different leg each time the leads were changed, the imbalance would be caused by the motor or a poor connection.

If the current imbalance is greater than 5 %, contact your power supply company for help.

* For a detailed explanation of three-phase balance procedures, see section 7.1 *Startup with three-phase motors* on page 15.

	Step 1 (hookup 1)	Step 2 (hookup 2)	Step 3 (hookup 3)
(T ₁)	DL ₁ = 25.5 amps	DL ₃ = 25 amps	DL ₂ = 25.0 amps
(T ₂)	DL ₂ = 23.0 amps	DL ₁ = 24 amps	DL ₃ = 24.5 amps
(T ₃)	DL ₃ = 26.5 amps	DL ₂ = 26 amps	DL ₁ = 25.5 amps
Step 4	Total = 75 amps	Total = 75 amps	Total = 75 amps
Step 5	Average current = $\frac{\text{total current}}{3 \text{ readings}} = \frac{75}{3} = 25 \text{ amps}$		
Step 6	Greatest amp difference from the average:	(hookup 1) = 25 - 23 = 2 (hookup 2) = 26 - 25 = 1 (hookup 3) = 25.5 - 25 = 0.5	
Step 7	% Imbalance	(hookup 1) = 2/25 x 100 = 8 (hookup 2) = 1/25 x 100 = 4 (hookup 3) = 0.5/25 x 100 = 2	

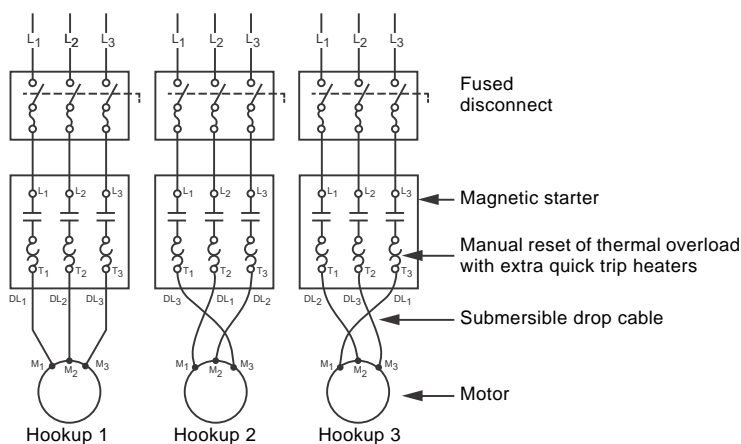


Fig. 17

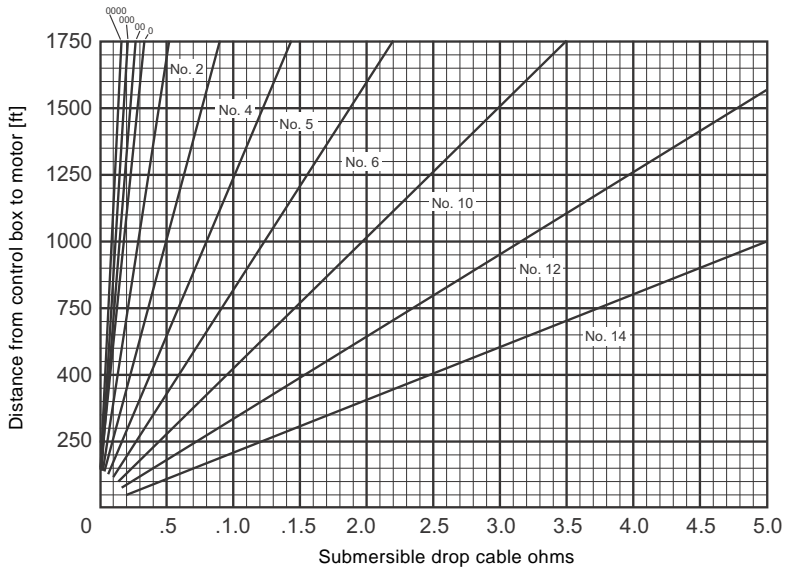
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10.7.5 Total resistance of submersible drop cable (ohms)

The values shown in this table are for copper conductors. Values are for the total resistance of submersible drop cable from the control box to the motor and back.

To determine the resistance:

1. Disconnect the submersible drop cable leads from the control box or control panel.
2. Record the size and length of submersible drop cable.
3. Determine the cable resistance from the table.
4. Add submersible drop cable resistance to motor resistance. Motor resistances can be found in section [10.7 Electrical data](#) on page 29.
5. Measure the resistance between each submersible drop cable lead by means of an ohmmeter. Meter should be set on Rx1 and zero-balanced for this measurement.
6. The measured values should be approximately equal to the calculated values.



11. Disposal

This product or parts of it must be disposed of in an environmentally sound way:

1. Use the public or private waste collection service.
2. If this is not possible, contact the nearest Grundfos company or service workshop.

Subject to alterations.

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